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[redacted] (1)

TA-1 ESTIMATES Oct 5, 1957

Mechanical Fabrication	200 hrs
Electrical Fabrication & Test	100
Engineering	~~40~~ 80 MP
Mechanical - to improve key, BFO coil, assembly, and antenna loading block. & Layout	[redacted]
Drafting	~~40~~ MP ~~8~~
Revise & Reproduce Instruction Books	16 MP ~~4~~
	436 MP ~~352~~

Components

2	Switches SW1 & SW2	@ 2.85	5.70
2	Sockets	@ .15	.30
1	Ant. Socket	@ .15	.15
1	Neon Lamp	@ .10	.10
1	#47 Lamp, or #49 Lamp	@ .10	.10
2	Diodes, 1N67A	@ 1.74	3.48
1	Socket, CT-20S & CT-20P	@ 3.19	3.19
	R1		.12
	R2		.10
	R3		.12
	R4		.06
	R5		.06
	R6		.12
	R7		.06

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C1	.20
C2	.10
3	.10
4	.10
5	.10
6	.10
7	.20
8	.58
9	.20
10	1.38
11	.89
12	.10
13	.58
14	.20
L1	.69
2	.06
3	.76
4	.56
5	.40
TR1	6.00
T1	5.90
adaptor plugs & cable	1.40
Telex headset	6.78
Cryptal holder	.17
Phone Jacks	.24
Ground lug	.06
	41.11

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Labor - 6 units	
352 hrs @ 3.50	1232.00
Components, elect. @ 41.61/TA-1	249.66
Machine Shop Stock - total	20.00
Total	$1501.66

Cost per TA-1	250.00
of which cost of labor is	205.40
and cost of components	44.60

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A-1 Estimate Oct 29, 1957

Mechanical Fabrication	200 hours	Total.
Electrical Fabrication & Test	100 hours.	Total
Mechanical Engineering to improve key, BFO Coil Assembly & Cost loading		
Work.	40 hours	total.
Drafting	8 hours	total
Instruction Books	4 hours	total.

Fabrication in Unit	300 hours	
Engineering & Overhead	52 hours	
Total Material		
Hours / unit fabrication	50 hours.	# _____
Cost materials / unit		# _____

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